SAFETY & HEALTH PROGRAMS: REDUCING INJURIES AND COSTS ON CAPITOL HILL

Office of Compliance
October 6, 2009
Montpelier Room
James Madison Memorial Building



Safety Pays: Safety Management Systems and Cost Avoidance

Presented by:

Jim Johnson

National Safety Council Senior Director, Workplace Initiatives

National Safety Council



- NSC founded almost 100 years ago to reduce workplace injuries and fatalities
- Today's Vision
 - Making our world safer.
- Mission
 - NSC saves lives by preventing injuries and deaths at work, in homes and communities, and on the roads, through leadership, research, education and advocacy.

NSC's Organizational Goal



BY 2014

Save an additional 10,000 lives and prevent 1 million injuries.

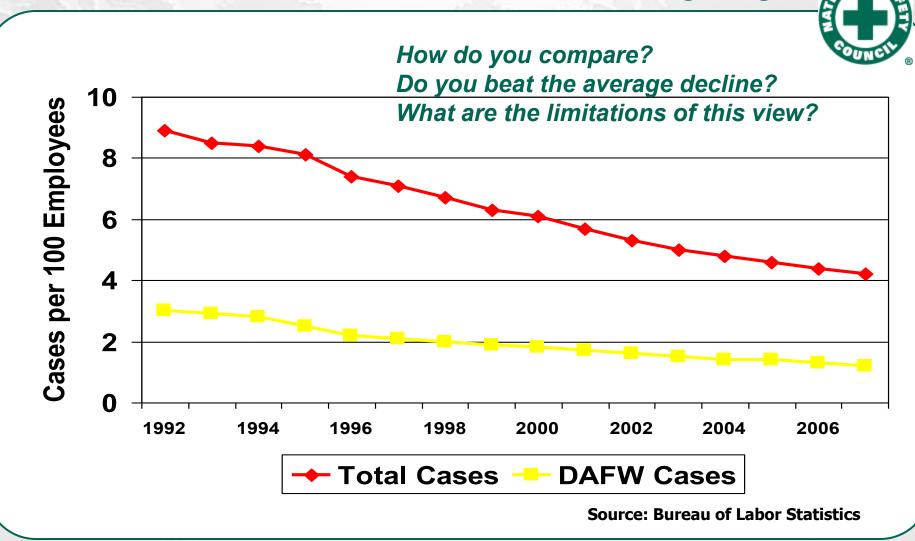
Leadership - Research - Education - Advocacy

Workplace Injury & Illness Burden

- THE THE PARTY OF T
- 4.0 million total OSHA-recordable cases
- 1.2 million injuries and illnesses with days away from work
- 4,689 fatalities
- \$175 billion in total cost (for unintentional injuries)
 - \$50 billion in direct cost for disabling injuries
- 147 million workers

Source: Injury Facts, 2009 Ed. and Bureau of Labor Statistics

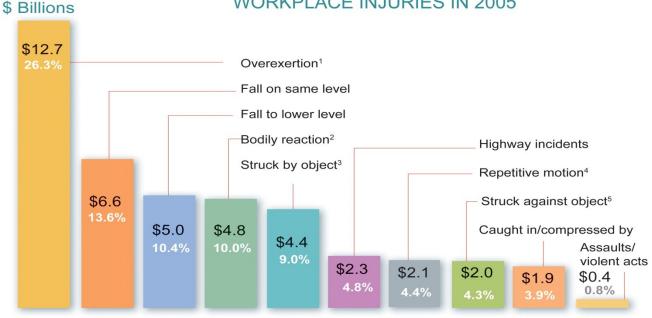
Where have we been, where are we going?



What should our focus be?

STATE OF THE STATE

THE TOP 10 CAUSES OF THE MOST DISABLING WORKPLACE INJURIES IN 2005



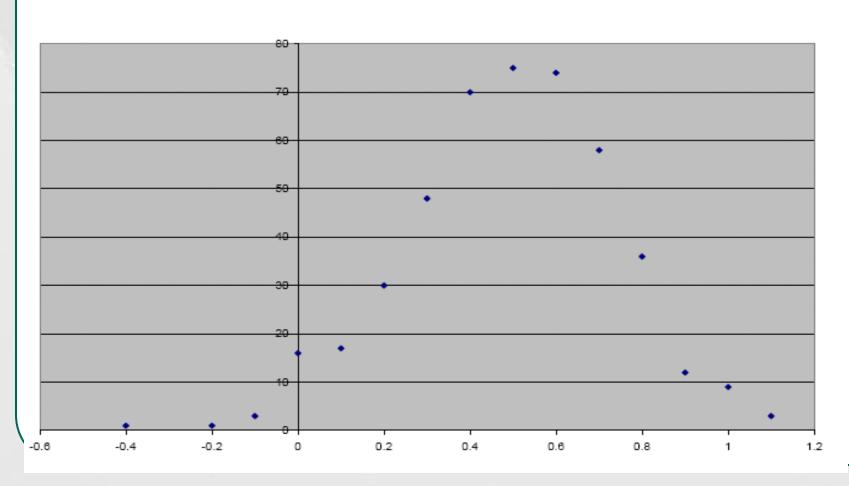
- 1 Overexertion Injuries caused from excessive lifting, pushing, pulling, holding, or throwing
- 2 Bodily reaction Injuries caused from slipping or tripping without falling
- 3 Struck by object Such as a tool falling on a worker from above
- 4 Repetitive motion Injuries due to repeated stress or strain 5 Struck against object Such as a worker walking into a door

Note: The "most disabling work-related injuries and illnesses" consist of those causing an employee to lose six or more workdays. The above chart does not reflect the category "all other" which accounts for 12.5% of the total costs (\$6 billion).

Source: Liberty Mutual Research Institute

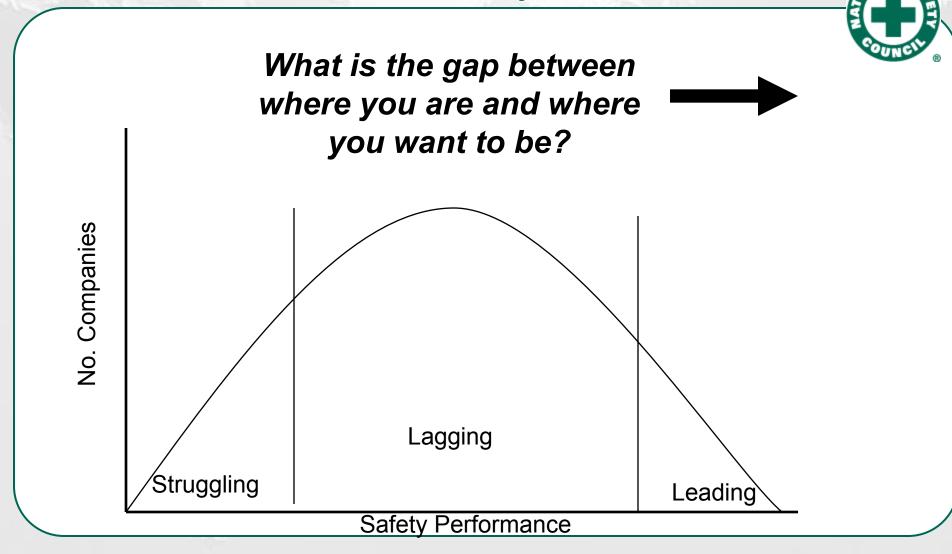


Scatter plot of Frequency of Overall Average Response Scores (Rounded to tenths) NSC Database

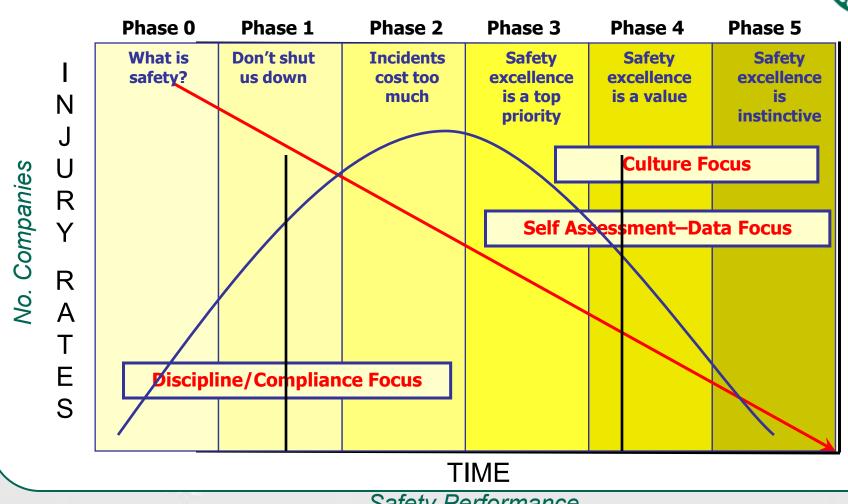


NSC: Saving 10,000 more lives and preventing 1 million injuries by 2014.

Understand Your Safety Performance

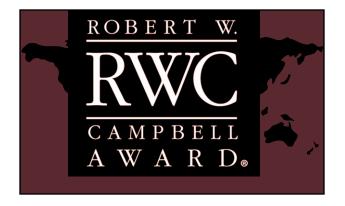


Where are you on the spectrum?



Safety Performance

What does Safety Excellence look like?



NSC Campbell Award recognizes organizations that demonstrate excellence in:

- Business performance
- Employee safety & health
- Environmental responsibility

Campbell Award – a Study in Excellence

- Common attributes of safety excellence
 - Quality Environmental, Health & Safety (EHS)
 Management
 - Performance to defined criteria (SMS)
 - Integrated into business operation systems
 - Management commitment and worker engagement
 - Appreciation of the intrinsic value of EHS to business vitality (culture)

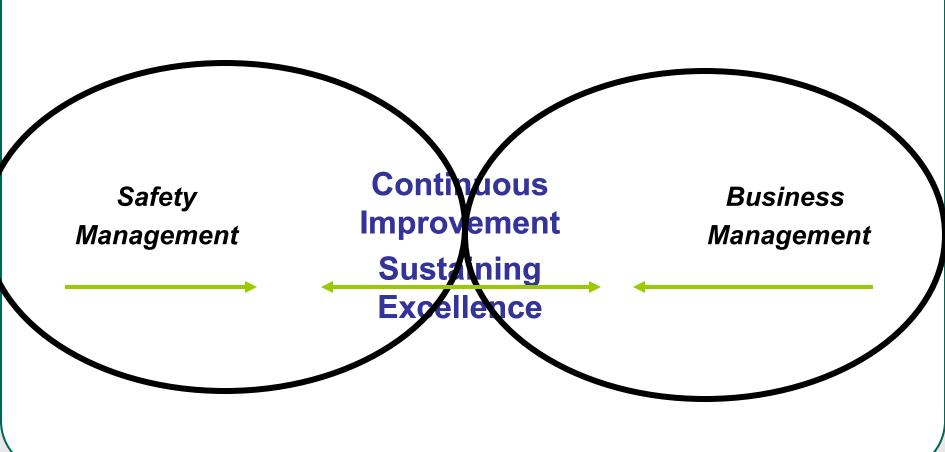
NSC Campbell Award Winners

- Category I (>1,000 Employees)
 - 2008 Fluor Hanford
 - 2007 BahrainPetroleum Company
 - 2006 Alcan Inc.
 - 2005 Johnson & Johnson
 - 2004 NobleCorporation

- Category II (<=1,000)
 Employees)
 - 2008 GulfPetrochemicalIndustries
 - 2007 none
 - 2006 DynMcDermott
 Petroleum Operations
 - 2005 none
 - 2004 none

Premise for Safety Excellence





Ask yourself: Is Safety a key business value?

Importance of recognizing the multi-faceted impact of Safety on overall enterprise performance

- Operational Excellence
- Human performance
- Public relations
- Community vitality
- Environmental sustainability

Why Seek Safety Excellence?

- Achieving safety excellence contributes to profitability and benefits employees and communities
- Safety excellence is the result of effective Safety Management Systems
- Safety is an investment with a strong return

For every **\$1 invested** in safety there is a **\$3 to \$6 return** on investment*

*According to Liberty Mutual Research Institute for Safety

Safety Management System as Solutions

An organized and systematic means of ensuring that an organization is capable of achieving and maintaining high standards of safety performance.

Framework of processes and procedures used to ensure that an organization can fulfill all safety tasks required to achieve its objectives.

| Safety Management Systems Comparison | Management Commitment | Employee Involvement | Worksite Analysis | Hazard Prevention & Control | Safety & Health Training | Cooperative Relationship with Federal & States OSHA | Removal from Compliance target list | Public Recognition for Certification | Ongoing periodic re- certification | Process versus consensus standard | Incorporated/Referenced Standards |
|---|-----------------------|----------------------|-------------------|-----------------------------|--------------------------|---|-------------------------------------|---|---------------------------------------|-----------------------------------|--------------------------------------|
| OSHA Voluntary Protection | | | | | | | | | | | |
| Programs (VPP) | Х | Х | Х | Х | Х | Х | Х | Х | Х | Х | Z10 |
| ISO 9001 | x | х | x | х | х | | | X | X | | |
| ISO 19011 | x | х | х | х | х | | | X | x | | |
| ISO 14001 | х | х | х | х | х | | | Х | х | | |
| Canadian CSA Z1000 | х | х | х | х | х | | | | | | |
| ANSI Z10 | х | х | х | х | х | | | | | | |
| OHSAS 18001 | х | х | х | х | х | | | | | | |
| NSC Safety Management System | x | X | x | x | x | | | | | x | Many |

NSC SMS Elements



Leadership – Management

- Management Leadership & Commitment
- 2. System Management & Communications
- 3. Assessments, Audits & Performance Measurements

Technical - Operational

- 4. Hazard Identification & Risk Reduction
- 5. Workplace Design & Engineering
- Operational Processes & Procedures

Cultural - Behavioral

- 7. Workforce Involvement
- 3. Motivation, Behavior & Attitudes
- 9. Training & Orientation

NSC SMS Assessment

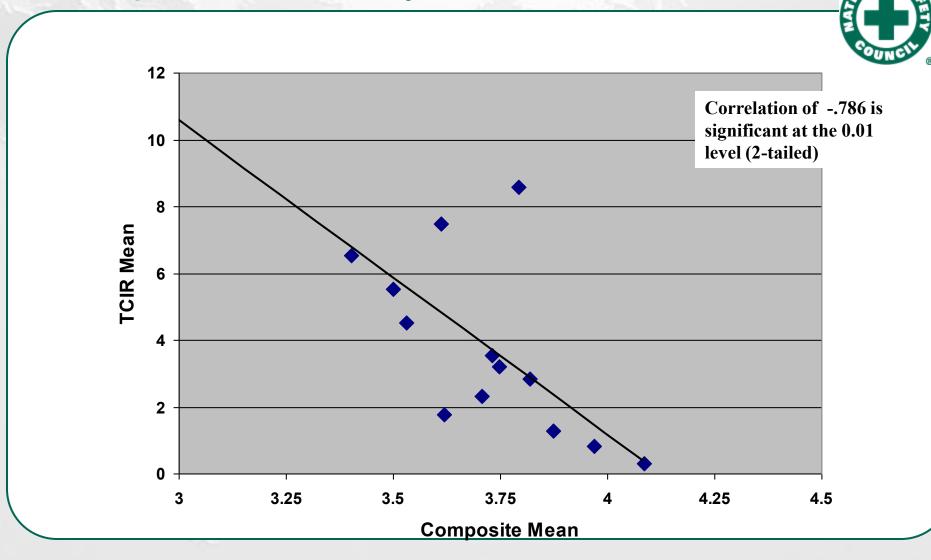


| Assessment Group | Possible Score |
|---|----------------|
| Leadership – Management | |
| A. Management Leadership & Commitment | 45 |
| B. System Management & Communications | 35 |
| C. Assessments, Audits & Performance Measurements | 40 |
| Technical – Operational | |
| D. Hazard Identification & Risk Reduction | 30 |
| E. Workplace Design & Engineering | 15 |
| F. Operational Processes & Procedures | 65 |
| Cultural – Behavioral | |
| G. Workforce Involvement | 30 |
| H. Motivation, Behavior & Attitudes | 25 |
| I. Training & Orientation | 20 |
| Final Rating | 305 |

NSC SMS Assessment – Example Criteria

| Ass | essment Group | A - Managemen | A - Management Leadership & Commitment | | | | | | | | | |
|-----|--|--|---|---|--|--|--------|--|--|--|--|--|
| | ITEM (SCORE) | POOR (1) | (2) | (3) | (4) | EXCELLENT (5) | RATING | | | | | |
| A1 | Visible Management Leadership & Commitment | SH&E coordinator totally responsible for program development & implementation. Management periodically attends SH&E meetings after incident. Management views and addresses SH&E as a legal requirement. | Management is involved with the SH&E program only on a reactive basis. Mgmt provides guidance and direction to SH&E Coordination and attends staff SH&E meeting. Management views and addresses SH&E as legal requirement and cost avoidance measure. | Employees state some levels of management routinely participate in proactive SH&E activities. Mgmt reviews loss prevention reports and holds all levels accountable for active participation. Upper management can explain benefits of SH&E management in terms of costs, public relations, regulatory, and ethical implications. | All levels of Mgmt "walk the talk" and demonstrate SH&E as a corporate value. Employees report all levels of Mgmt take an active, visible role in a variety of planned SH&E activities on a regular basis. All levels of Mgmt are able to explain the business case for SH&E management. SH&E is tied to overall facility success and integrated into business planning process. SH&E is included in the agenda for all management meetings. | SH&E is integrated into the entire business continuous improvement process. SH&E is integrated into operational procedures and managed in the same manner as other functions. Evidence of CEOs and Directors' personal commitments and involvement to SH&E. SH&E performance indicators include outreach to the community and the impact to the triple bottom line. SH&E performance indicators are set for all levels of management and are regularly reviewed. | | | | | | |

Composite Means by TCIR Means



NSC: Saving 10,000 more lives and preventing 1 million injuries by 2014.

Management and Leadership



- Management
 What we do
 - Engages the mind
 - Gets the right things done
 - Based on "transactions"
 - Produces products and services
 - Measure throughSMS Assessments

- Leadership
 How we do it
 - Engages the heart
 - Gets things done the right way
 - Based on commitment to values
 - Produces change
 - Measure throughEmployeePerception Surveys

The Importance of Employee Perception





National Safety Council

MARKING INSTRUCTIONS

Use a No. 2 pencil or a blue or black ink pen only.

. Do not use pens with ink that soaks through the paper.

CORRECT: INCORRECT

.



THE SAFETY BAROMETER

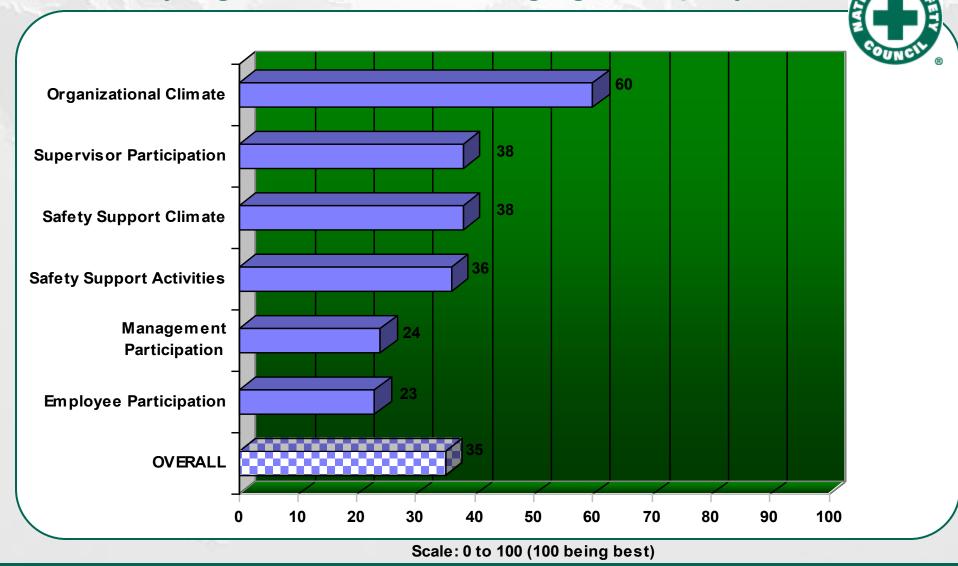
Your opinions about workplace safety are important to your company!

Your answers will be kept strictly confidential, you need not sign the form. Your completed form will be placed along with all others and mailed directly to the National Safety Council where the results will be tabulated and returned to your company.

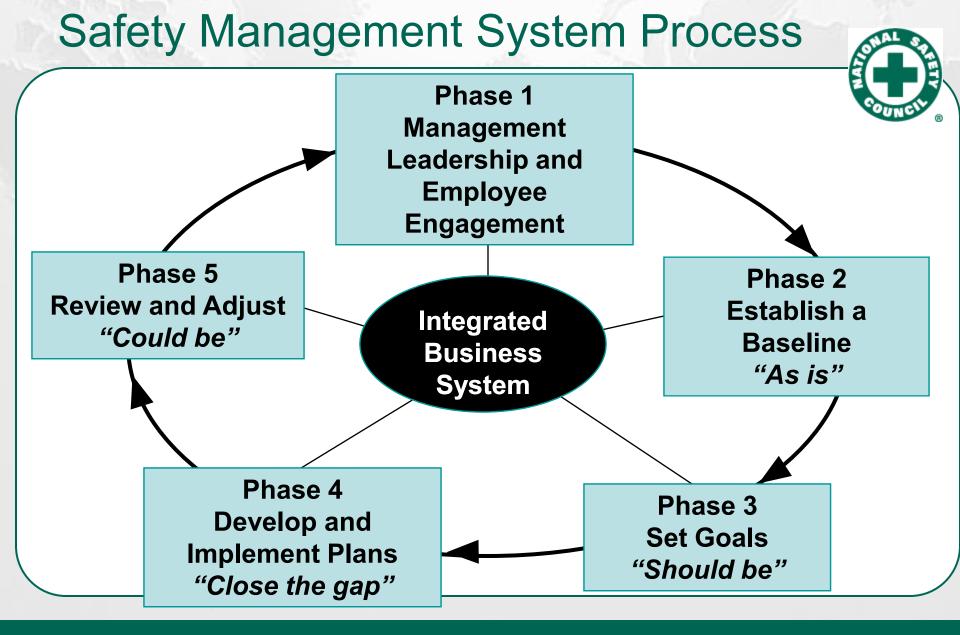
Indicate your level of agreement with each of the following statements by marking in one circle in each row. When responding, consider only the conditions at the company where you are now working.

| | | Strongly Agree | Agree | No Opinion | Disagree | Strongly Disagree |
|----|---|-------------------|-------|---------------|----------|----------------------|
| 1. | It is common for employees to take part in identifying and eliminating worksite hazards | 0 | 0 | 0 | 0 | 0 |
| 2. | There is frequent contact and communication between workers and management | 0 | 0 | 0 | 0 | 0 |
| 3. | Safety takes a back seat to production | 0 | 0 | 0 | 0 | 0 |
| 4. | Employees often get involved in developing or revising worksite safety and health practices | 0 | 0 | 0 | 0 | 0 |
| 5. | My supervisor maintains a high standard of job safety performance | 0 | 0 | 0 | 0 | 0 |
| 6. | Detailed inspections of the plant and facilities are made at regular, frequent intervals | 0 | 0 | 0 | 0 | 0 |

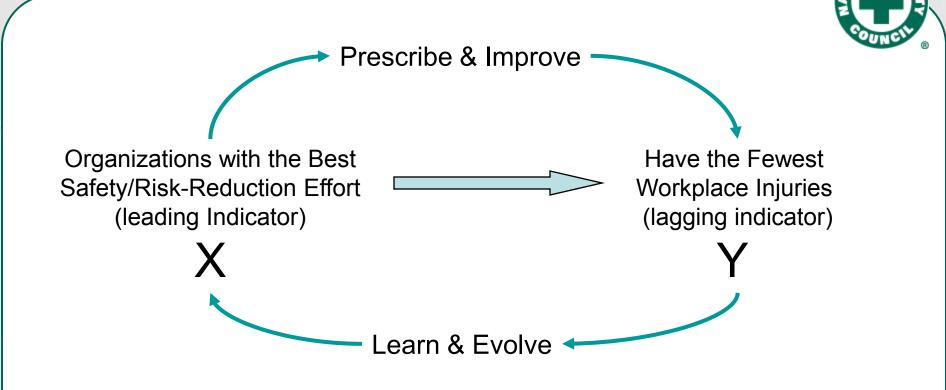
Surveys give voice and engage employees!



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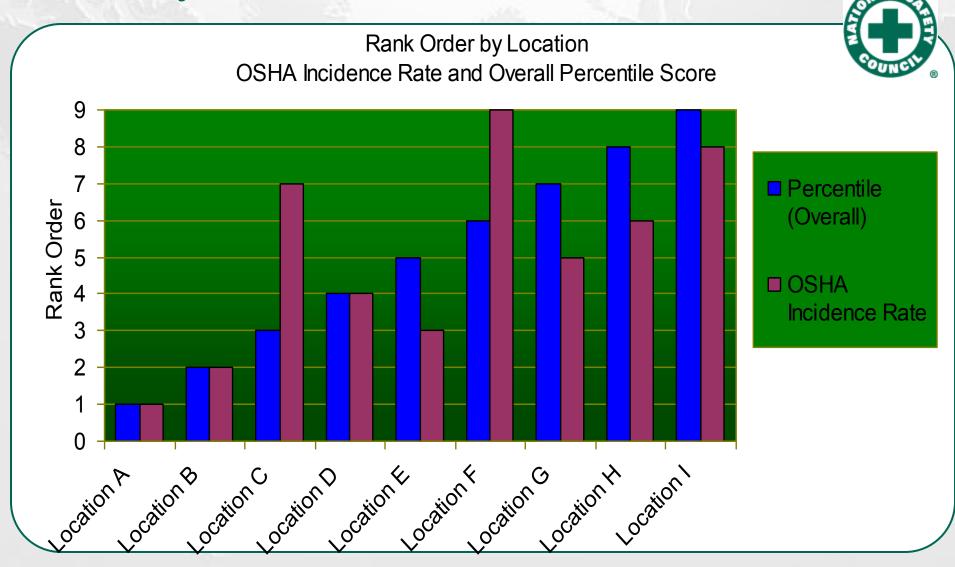


Using Data & Math to Learn & Improve



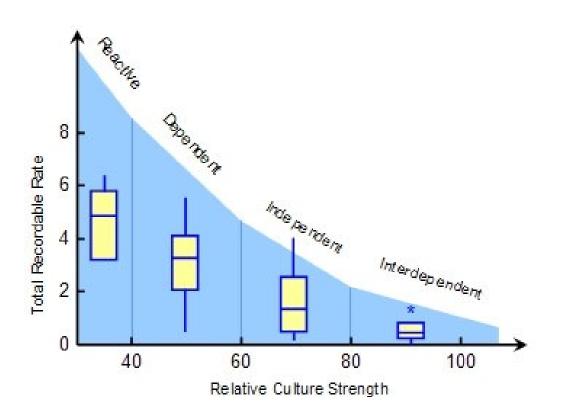
Testing Hypothesis → sufficient correlation between X and Y

Validity Studies



Significance of Measurement & Correlation





DuPont correlations of Relative Culture Strength (measured through perception survey) and Total Recordable Rate.

Summary



- Establish your baseline
 - Outcome performance (TRIR, DART, ...)
 - Assessment and Survey
- Define/Enhance your Safety Management System (SMS)
- Evolve management leadership and employee engagement
- Re-measure, identify additional needs, enhance and improve, repeat
- Study SMS performance (leading indicator) correlated to outcome injuries rates and costs (lagging indicator)
- Be relentless in pursuit of Safety Excellence

Safety & Health Programs:

Reducing Injuries and Costs of Capitol Hill





Progressive Leadership in Developing and Maintaining OSH Systems

Terrie S. Norris, CSP, ARM, CPSI
Senior Vice President
American Society of Safety Engineers





Partnerships





Preserving Lives & Resources





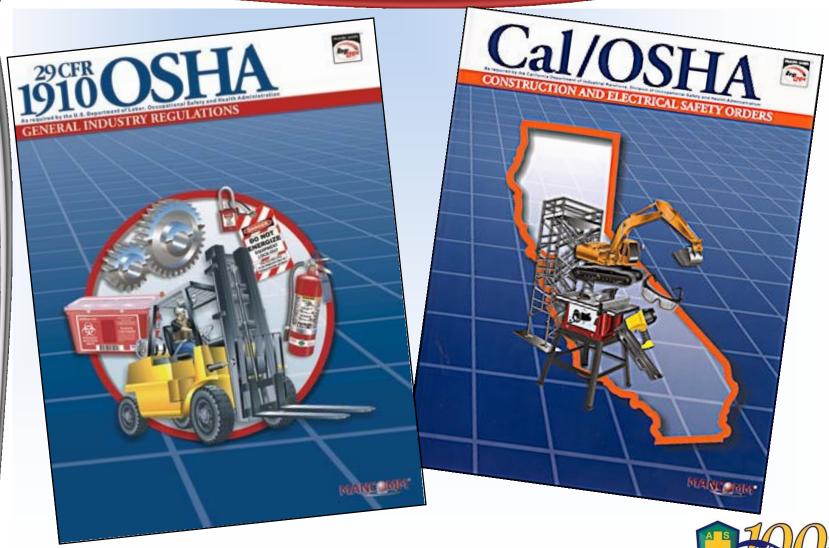
The Framework







The Framework



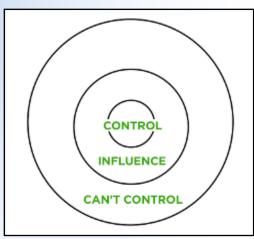


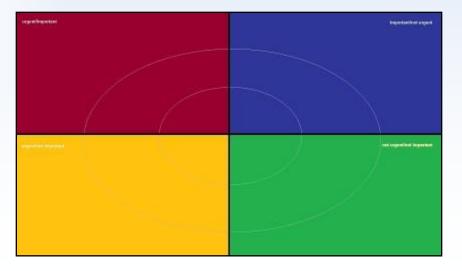




Educate Your Team





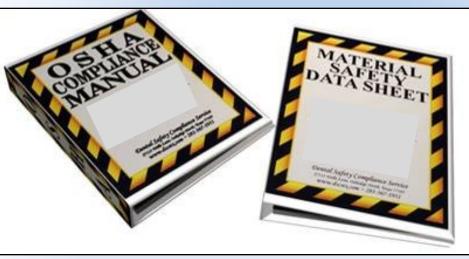


Mission Statement





Build Your Program











Active Involvement





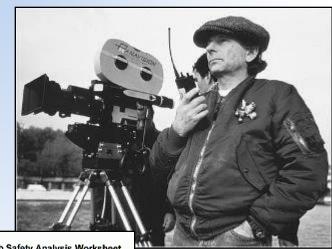






Hazard Identification





Job Safety Analysis Worksheet
Page of

| Likelihood How likely is it that someone will get hurt? | Consequence How severely could someone get hurt? | | | |
|---|---|---|---|---|
| | Catastrophic Death, very serious environmental/ structural and/or plant damage | Major Permanent disability, loss of production or major environmental/ structural and/or plant damage | Moderate Temporary disability or moderate environmental/ structural and/or plant damage | Minor Minor injury or minor environmental/ structura and/or plant damage |
| Very Likely (could happen soon or regularly) | 1 | 1 | 1 | 3 |
| Likely (could happen accesionally) | 1 | 2 | 2 | 3 |
| Moderate (possible it might happen) | 2 | 2 | 2 | 3 |
| Unlikely (could happen but rarely) | 2 | 3 | 3 | 4 |
| Very Unlikely could happen but probably never will | 3 | 3 | 4. | 4 |

Legend:





Technical Expertise





Keep Up To Date







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Teamwork





Thank You

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tsnorris@earthlink.net



Safety & Health Programs:

Reducing Injuries and Costs of Capitol Hill



Comparing Two Safety and Health Management Systems

October 6, 2009

Alan Sheaffer, PE, CIH, CSP Research Fellow



Agenda

- Introduction
- Background information
 - OSHA VPP
 - ANSI Z10
- Comparison of management system elements and sub-elements
- Similarities between the two systems
- Differences between the two systems
- Summary



OSHA VPP Background

VPP is more than a standard – VPP is a program administered by the OSHA, designed to encourage and assist organizations in implementing OSH management systems

- Established in 1982
- Primary goal of reducing workplace injuries and illnesses
- Requires conformance to a set of management system requirements
- Specific performance metrics/targets set by OSHA
- Contains detailed requirements
- Focused at the site level
- Formal participation requires external evaluation and recognition of conformance



ANSI Z10 Background

- American National Standard for Occupational Health and Safety Management Systems (ANSI Z10)
- The American Industrial Hygiene Association (AIHA) led the development of and published the standard in 2005
- Consensus standard US industry and government participation
- Provides a management framework to help OSH managers at all levels continually improve their programs
- Based on the "Plan-Do-Check-Act" concept
- Designed to be flexible applicable to a wide scope of organizations and missions
- Not designed for registration/certification,.....but compatible with OSHA VPP and ISO 9000/14000



VPP Management System Elements

OSHA VPP

- Management leadership and employee involvement
- Worksite analysis
- Hazard prevention and control
- Safety and health training

ANSI Z10

- Management leadership
- Planning
- Implementation and operations
- Evaluation and corrective action
- Management review



VPP System Sub-Elements

Management Leadership and Employee Involvement

- Management commitment
- Employee involvement
- Contract employee coverage
- Safety and health management system annual evaluation



VPP System Sub-Elements (continued)

Worksite Analysis

- Baseline safety and IH hazard analysis
- Hazard analysis of routine jobs, tasks, and processes
- Hazard analysis of significant changes
- Pre-use analysis
- Documentation and use of hazard analyses
- Routine self-inspections
- Hazard reporting system for employees
- Industrial hygiene program
- Sampling results
- Investigation of accidents and near-misses
- Trend analysis



VPP System Sub-Elements (continued)

Hazard Prevention and Control

- Certified professional resources
- Hazard elimination and control methods (hierarchy of controls)
- Hazard control programs (confined space, lockout/tagout, etc)
- Occupational health care program
- Preventive maintenance of equipment
- Tracking of hazard correction
- Disciplinary system
- Emergency preparedness and response

Safety and Health Training



OSH Program Elements in ANSI Z10

| Element number | Element name |
|-------------------|--|
| 3.0 | Management Leadership |
| 3.1.1 | Occupational Health and Safety Management System |
| 3.1.2 | Policy |
| 3.1.3 | Responsibility and Authority |
| 3.2 | Employee Participation |
| 4.0 | Planning |
| 4.1.1 | Initial Review |
| 4.1.2 | Ongoing Review |
| 4.2 | Assessment and Prioritization |
| 4.3 | Objectives |
| 4.4 | Implementation Plans and Allocation of Resources |



OSH Program Elements in ANSI Z10 (continued)

| Element number | Element name |
|-------------------|--|
| 5.0 | Implementation and Operation |
| 5.1.1 | Hierarchy of Controls |
| 5.1.2 | Design Review and Management of Change |
| 5.1.3 | Procurement |
| 5.1.4 | Contractors |
| 5.1.5 | Emergency Preparedness |
| 5.2 | Education, Training and Awareness |
| 5.3 | Communication |
| 5.4 | Document and Record Control Process |



OSH Program Elements in ANSI Z10 (continued)

| Element number | Element name |
|----------------|--|
| 6.0 | Evaluation and Corrective Action |
| 6.1 | Monitoring and Measurement |
| 6.2 | Incident Investigation |
| 6.3 | Audits |
| 6.4 | Corrective and Preventive Actions |
| 6.5 | Feedback to the Planning Process |
| 7.0 | Management Review |
| 7.1 | Management Review Process |
| 7.2 | Management Review Outcomes and Follow-Up |



Comparison of Sub-element Coverage

| SYSTEM SUB-ELEMENT | OSH VPP | ANSI Z10 |
|--|---------|----------|
| | | |
| Written Description of Management System | ✓ | ✓ |
| Policy | ✓ | ✓ |
| Responsibility and Authority | ✓ | ✓ |
| Employee Participation | ✓ | ✓ |
| | | |
| Initial Gap Analysis and Ongoing Review | ✓ | ✓ |
| Hazard Identification, Assessment and Prioritization | ✓ | ✓ |
| Implementation Plans and Allocation of Resources | ✓ | ✓ |
| Legal & Other Requirements | ✓ | ✓ |
| Targets, Objectives & Performance Indicators | ✓ | ✓ |



Comparison of Sub-element Coverage (continued)

| SYSTEM SUB-ELEMENT | OSH VPP | ANSI Z10 |
|--|--------------|----------|
| | | |
| Hierarchy of Controls | \checkmark | ✓ |
| Design Review and Management of Change | ✓ | ✓ |
| Procurement | | ✓ |
| Contractors | ✓ | ✓ |
| Emergency Preparedness | ✓ | ✓ |
| Training, Awareness & Competence | ✓ | ✓ |
| Communication | ✓ | ✓ |
| Documentation | ✓ | ✓ |
| Document and Record Control | | ✓ |
| Operational Controls | ✓ | ✓ |



Comparison of Sub-element Coverage (continued)

| SYSTEM SUB-ELEMENT | OSH VPP | ANSI Z10 |
|------------------------------------|---------|----------|
| | | |
| Monitoring & Measurement | ✓ | ✓ |
| Compliance Evaluation | ✓ | ✓ |
| Accident & Incident Investigations | ✓ | ✓ |
| Corrective and Preventive Actions | ✓ | ✓ |
| Disciplinary System | ✓ | |
| Management System Audits | ✓ | ✓ |
| Feedback to the Planning Process | ✓ | ✓ |
| | | |
| Management Review & Follow-Up | | ✓ |



Similarities Between VPP and ANSI Z10

- Both employ management system concepts to proactively reduce risk and loss.
- Both go beyond basic compliance, with a focus on improvement and optimization
- They address many of the same OSH program areas.
- The two management system standards are compatible an organization participating in the VPP can conform to the Z10 standard with minimal additional work..
- Both systems require a culture shift
 - For some, this is new way of looking at OSH programs
- Users must maintain focus during a multi-year effort
 - Not a "quick fix"
 - Needs a detailed implementation plan, continued leadership emphasis



Differences Between VPP and ANSI Z10

- VPP requirements are more detailed than those in Z10, and therefore easier to audit
- VPP is intended for use at the site level, while Z10 can be applied at all organizational levels
- VPP specifically addresses U.S. (OSHA) requirements, while Z10 is better suited for international organizations
- Z10 provides a more flexible template that can be adapted to address OSH programs and issues at industrial and non-industrial settings
- Z10 is designed on the plan-do-check act concept; VPP uses a structure more specific to safety activities
- Z10 uses an ISO-like system structure that is convenient for integrated ESOH programs



Summary

- Although the structures of the two systems are different, VPP and ANSI Z10 address many of the same OSH program areas, with similar requirements
- The requirements outlined in VPP are more detailed, while Z10 provides more flexibility for the user
- When choosing one of these management systems for a given application, considerations should include:
 - Nature of the business or work performed
 - Organizational levels involved
 - Geographic locations
 - Other management systems used by the organization or external stakeholders
 - Needs or goals regarding program certification or recognition



Additional Information

 The OSHA VPP website is at http://www.osha.gov/dcsp/vpp/index.html

 The ANSI Z10 Standard can be purchased at http://webstore.ansi.org



Questions and Discussion

Points of Contact for further discussion:

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Safety & Health Programs:

Reducing Injuries and Costs of Capitol Hill





Developed by Mark McGowan, CSP, CIH Presented by Bruce Donato, CSP



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Goals and Objectives

- Health & Safety Programs v. Procedures
 v. Policies and the Elements of each
- The five questions
- How to get the best product out of Contractors hired to assemble Policies, Programs and Procedures



Health & Safety Policy

- Clear statement of position on Occupational Health & Safety matters
- Signed by the most senior manager in the organization
- Identify those responsible and the steps employees should take if they have issues or concerns
- Serve as an organizational touchstone for decision making on all issues that might impact employee health & safety

Health & Safety Policy Example

- No person shall be required or instructed to work in surroundings or under conditions that are unsafe or dangerous to his or her health.
- Each employee is responsible for complying with applicable safety and occupational health requirements, wearing prescribed safety and health equipment, reporting unsafe conditions/activities, preventing avoidable accidents, and working in a safe manner.
- Safety and health programs, documents, signs, and tags shall be communicated to employees in a language that they understand.
- Worksites with non-English speaking workers shall have a person(s), fluent in the language(s) spoken as well as English, on site when work is being performed, to interpret and translate as needed.



Health & Safety Program Documents

- Can be either a written document covering one aspect of an organization's Health & Safety Program or it can refer to the entire set of documents comprising the Program.
- We'll limit, for the most part, the discussion to single documents.

Health & Safety Program Documents

- Program documents are written instructions on how certain hazards, hazardous operations, or administrative functions will be performed within a particular organization.
- Program documents may be required by law if employees are exposed to certain hazards or perform certain tasks, i.e., confined spaces or lockout/tagout.



A Word About OSHA Standards

- OSHA Standards represent the floor and not the goal to achieve.
- Relying on mere compliance is to invite disaster since residual risk after compliance often remains unacceptable.
- Effective injury prevention and control of occupational health & safety hazards must go beyond the OSHAct.



A Word About OSHA Standards

- Important elements of a complete safety program are by and large not included in the standards promulgated under the OSHAct. These include:
 - 1. The establishment of work procedures to limit risk;
 - 2. Supervisory training;
 - 3. Job instruction training for employees;
 - 4. Job safety analyses; and,
 - 5. Human factors engineering.



Health & Safety Procedures

- Procedure documents are written to be short, direct and spell out chronological steps that each employee will take to accomplish a certain goal or task
- Procedure documents may be stand-alone or written to be part of a Health & Safety Program document.



- Organizations will sometimes take short-cuts when it comes to developing Health & Safety Program and Procedure documents.
- Model or generic documents, while quick and inexpensive, tend to be ineffective unless they are modified to answer the following five questions:
- Who? What? When? Why? And How?

- Who?
 - 1. Who is responsible;
 - 2. who is authorized;
 - 3. who can provide authorization, etc.;
- What?
 - 1. What is the subject of the Program,
 - 2. What are exceptions, limitations;
 - 3. What must be done;
 - 4. What hazards are covered, etc.;



- When?
 - 1. When must Program steps be initiated and in what order should they be implemented;
- Why?
 - 1. Why does the organization have this Program;
- How?
 - 1. How will the Program be implemented;



If an organization's written Health & Safety
Program documents answer these five
questions, then in most cases, the
Program documents can be implemented
by Management and staff.



Required Safety Programs

 If these hazards are encountered in the workplace, then a written Program is required under current OSHA Standards:

| Fire or other emergencies (EAP) | High Levels of Noise (Hearing Conservation) |
|---|---|
| Hazardous work environments (PPE) | Electrical LO/TO |
| Hazardous Atmospheres (Respiratory Protection) | Hazard Communication |
| Energized Equipment (LO/TO) | Laboratories (Chemical Hygiene) |
| Confined Spaces | Asbestos |
| Emergency Response | Lead |



Written Programs that are a Good Idea

 While not required by specific OSHA standards, prudent employers write specific guidance for their employees in these areas:

| Maintenance and operation of egress routes | First Aid Instructions |
|---|--|
| Maintenance and inspection of safety devices including fire detection and alarm devices | Maintenance and inspection of Safety Showers and Eye Wash Stations |
| Fall Protection | Portable Fire Extinguishers |
| Compressed Gases Flammable Liquids | Powered Industrial Trucks |
| Hot Work Permits | Machine Guarding |
| Signs and Color Coding of Hazards | Hand Tools |
| Electrical Safety | Excavations and Trenching |



Here's the Challenge

- You have all your new Safety Program documents in a nice binder and you hand them all out to your supervisors...
- What do you expect them to do with it?



Here's an Example

- The task:
 - Enter into an air handler.
 - Clean it out
 - Weld in repair plates
 - Paint the inside with a solvent-based paint
- How many of your new Safety Programs apply to this task?
- Who's going to figure this out and implement them?



Safety Programs Applicable to this Task

- Lockout/Tagout
- Confined Space Entry
- PPE
- Respiratory Protection
- Hot Work
- And maybe more....



Who's Going to Put them all Together?

- Maybe your Supervisors can...or maybe not.
- The answer is that your safety professionals will have to be consulted so that they can conduct a Task Hazard Analysis, Job Safety Analysis or whatever you want to call it and develop a control plan for each of the anticipated hazards.
- The controls are taken from each of the separate Programs listed on the previous slides.



- Many organizations hire consultants or contractors to develop elements of their Health & Safety Programs for them.
- They do it because they:
 - Lack expertise
 - Lack resources
 - Gain an outsider's perspective.
- All good reasons.



- Like anything else...you get what you ask for and you get what you pay for.
- The key factor is how well the Request for Proposal (RFP)or the Scope of Work (SOW) is written.
- You want the SOW to be written as clearly, concisely and comprehensively as possible.



- First thing is...know what you want.
- Do you want a generic Lockout/Tagout Program that paraphrases the OSHA Standard or.... Do you want a Lockout/Tagout Program fitted to your organization with detailed procedures for each piece of equipment you list in the SOW?
- Which one will you be able to implement?



- If you want the more detailed product, there will be information you will need to provide to prospective bidders so that you end up with comparable proposals.
- Put yourself in the place of the bidder...what are the unknowns...if you make them guess you'll either get bids that are too high or too low resulting in an unacceptable product.

- For a Lockout/Tagout Program, you might want to include the following information:
 - You want detailed procedures, specific to your organization and equipment
 - The numbers and types of equipment
 - Are their control systems the same or very different.
 - Whether you already have none, some or all written procedures
 - The level of expertise among your supervisors



- Is the Program for routine operations or major shutdown and maintenance
- Will it be used by your employees or contractors or both
- What will your resource commitment be...do you have experienced staff to work with the consultant or are they on their own
- Ask the consultant to provide a timetable with milestones so that you and the consultant can manage production.
- Don't wait to identify problems and work together to identify solutions

vdroGeoLogic, Inc

- Require the production and submission of draft documents
- Build enough time into the schedule to allow your staff to review and comment on the product
- Be prepared with the resources to implement the program and train employees

- A contractor hired to write Health & Safety Programs
 must be treated differently from one engaged to take an
 asbestos sample...they need to be let into your
 organization...the people, processes, organizational
 structure, the good...and the bad.
- If they write a perfect document that you can't implement for some significant organizational issue, then they've wasted their time and you've wasted your money.



Safety & Health Programs:

Reducing Injuries and Costs of Capitol Hill



Challenges in Initiating OSH Management Systems

October 6, 2009



John Seibert, CIH, CSP Asst for Safety, Health & Fire

Office of the Deputy Under Secretary of Defense (Installations and Environment)
Environmental Readiness & Safety Directorate (ER&S)



Challenges

Acquisition, Technology and Log



When you are up to your neck in alligators, It is hard to remember your objective was to drain

Overview

Acquisition, Technology and Log

- Definitions and other Terms
- Challenges
 - Culture Change
 - Leadership
 - Employee Participation
 - Funding (and other administration)
- A method for overcoming the Challenges



Management System

Acquisition, Technology and Log

Definition*:

"a businesslike approach to safety.
... a systematic, explicit and comprehensive process for managing safety risks.

As with all management systems, ... a safety management system provides for goal setting, planning, and measuring performance.

A safety management system is woven into the fabric of an organization. It becomes part of the culture, the way people do their jobs"

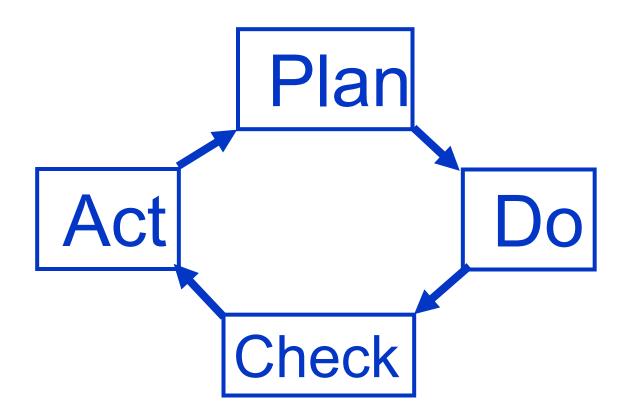
^{*} Air Transport Canada - Safety Management Systems, TP 13739



Management System Model

Acquisition, Technology and Log

"a systematic, explicit and comprehensive prod





Management System

Acquisition, Technology and Log

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Culture

Acquisition, Technology and Log

- Dictionary:

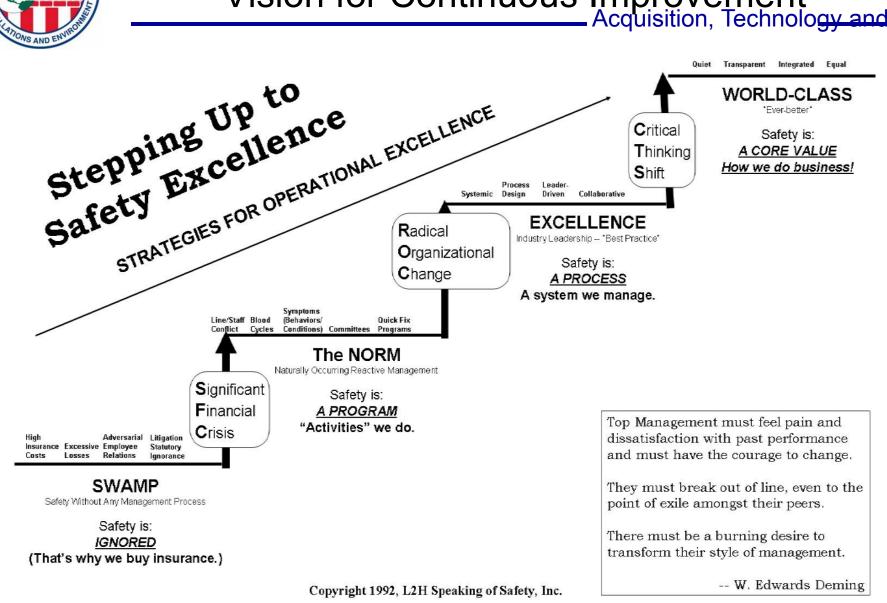
 "the attitudes and behavior that are characteristic of a particular social group or organization"
- Operational: A set of <u>shared</u>
 - attitudes
 - beliefs
 - expectations
 - behaviors

"I want a safety culture"

(Our little secret: you already have one)



The Big Picture Vision for Continuous Improvement Acquisition, Technology and Log



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Challenges – Culture

Acquisition, Technology and Log

- Culture level too low for management systems
 - No standards (safety ignored by management)
 - Not complying with standards
 (ignored by management & employees)
- Inconsistent culture
 - Micro-cultures (i.e. "Tribes")
 - Middle management left out
- Solutions
 - baseline assessment
 - be brutally honest with yourself
 - COMMUNICATE, COMMUNICATE, COMMUNICATE



Challenges – Management Acquisition, Technology and Log

- Not integrated with existing management systems
 - clashes with management approach (ineffective)
 - duplicates other management systems (inefficient)
 - o ISO 9000 Quality systems
 - o ISO 14000 Environmental Management Systems
 - o Facility maintenance work order management

Solutions

- Identify existing management systems
- Integrate into existing systems



Management System

Acquisition, Technology and Log

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A <u>safety management system is woven into the fabric of an organization</u>. It becomes part of the culture, the way people do their jobs"

^{*} Air Transport Canada - Safety Management Systems, TP 13739



Challenges – Leadership Acquisition, Technology and Log

- Implementation over-delegated
 - Sign a memo and walk away
 - Assign to a Senior staff member
 - Assign to the Safety & health office 'Bring me a management system'
 - Safety Committee
- Solutions
 - Clearly defined roles & responsibilities
 - Leadership delegates but checks
 "You cannot expect what you do not inspect"
 (Ronald Reagan: "Trust but verify")



Challenges – Employee Participation

Employees

- Perceived as management fad of the day ("BOHICA")
- Silent non-participation
- Explicit labor complaints

Solutions

- Clearly defined roles & responsibilities
 - o Management, employees, labor representatives
- Checks and balances
 - o Management accountability
- Labor representative approval up-front



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Acquisition, Technology and Log

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Challenges – Goal Setting Acquisition, Technology and Log

Goal setting

- Goals not directly controllable
 - o 'reduce # of injuries' vs. 'eliminate hazards'
- Unrealistic targets
 - o 'reduce accidents by 75% within 3 years'

Solutions

- Measure and apply corrections to actions
- Measure outcomes as QC of the correct actions
- Select realistic targets
 - o What have others accomplished?
 - o How long did it take? (Implement VPP in 3-5 years)



Challenges – Planning Acquisition, Technology and Log

Failing to Plan

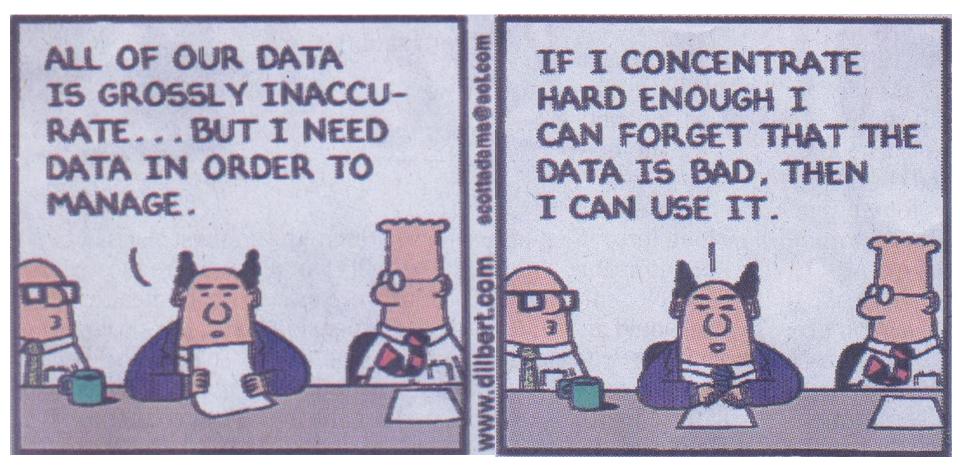
- Not developing a plan
- Excluding key stakeholders
- Not updating plan for new conditions

Solutions

- Adapt a successful plan from within your organization
 OR
 - Adapt a plan used by another organization
- Identify and involve stakeholders (while the ink is wet)
- Plan to Update the plan



Challenges – Performance Measurement Acquisition, Technology and Log





Challenges – Performance Measurement Acquisition, Technology and Log

Failing to Measure

- No periodic measurement
- Not assessing accuracy of data
- Not converting data into knowledge (lessons learned)
- Not applying lessons learn

Solutions

- Stick to the measurement schedule
- Assess data for accuracy & realism
- Apply checks and balances consistently
- Update processes that aren't working
- Update metrics to provide information including deleting metrics



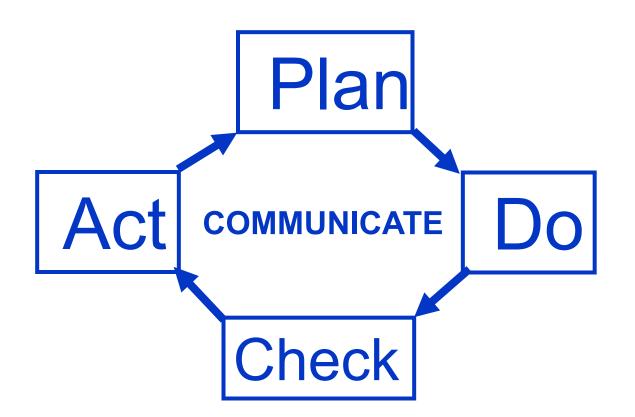
Challenges – Administration & Support Acquisition, Technology and Log

- Funding
 - Not projecting initial and ongoing costs
- Ongoing support losing the faith
- Solutions
 - Project your costs and fund them
 - Do not abandon the goal, BUT
 - be brutally honest when something isn't working and CHANGE IT (that's how management systems are supposed to work)



Acquisition, Technology and Log

"a systematic, explicit and comprehensive produced





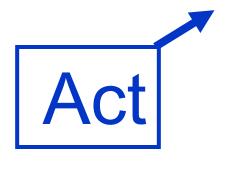
Acquisition, Technology and Log

Perform baseline assessment Be brutally honest with yourself





Acquisition, Technology and Log



Identify existing management systems (processes) Integrate into existing systems (processes)



Acquisition, Technology and Log



Adapt a successful plan from within your organization OR Adapt a plan used by another organization Identify and involve stakeholders (while the ink is wet) Clearly define roles & responsibilities

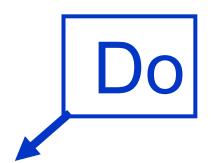
Management, employees, labor representatives
Establish checks and balances
Management and employee accountability

Labor representative approval up-front Select realistic targets Project your costs and fund them Plan to Update the plan



Acquisition, Technology and Log

Clearly defined roles & responsibilities Management, employees, labor representatives **Apply checks and balances** consistently Leadership delegates but checks Management accountability





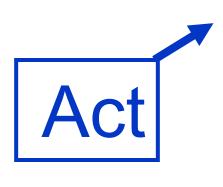
Acquisition, Technology and Log

Stick to the measurement schedule
Assess data for accuracy & realism
Measure actions – are the processes being used?
Measure outcomes – are these the right processes?
Be brutally honest with yourself





Acquisition, Technology and Log



Update processes that aren't working
Update metrics
(including deleting metrics)
Update the Plan



What is the Goal?

Continuous Improvement



ARE THERE ANY QUESTIONS?

